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Incorporation of Functionalized Reduced Graphene Oxide/magnesium Nanohybrid to Enhance the Osteoinductivity Capability of 3D Printed Calcium Phosphate-based Scaffolds

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Abstract
Improving bone regeneration is one of the most pressing problems facing bone tissue engineering (BTE) which can be tackled by incorporating different biomaterials into the fabrication of the scaffolds. The present study aims to apply the 3D-printing and freeze-drying methods to design an ideal scaffold for improving the osteogenic capacity of Dental pulp stem cells (DPSCs). To achieve this purpose, hybrid constructs consisted of 3D-printed Beta-tricalcium phosphate (β-TCP)-based scaffolds filled with freeze-dried gelatin/reduced graphene oxide-Magnesium-Arginine (GRMA) matrix were fabricated through a novel green method. The effect of different concentrations of Reduced graphene oxide-Magnesium-Arginine (RMA) (0, 0.25% and 0.75%wt) on the morphology, mechanical properties, and biological activity of the 3D scaffolds were completely evaluated. Our findings show that the incorporation of RMA hybrid into the scaffold can remarkably enhance its mechanical features and improve cell proliferation and differentiation simultaneously. Of all scaffolds, β-TCP/0.25GRMA showed not only the highest ALP activity and cell proliferation after 14 days but it up-regulated bone-related genes and proteins (COL-I, RUNX2, OCN). Hence, the fabricated 3D printed β-TCP/0.25GRMA porous scaffolds can be considered as a high-potential candidate for BTE.

Keywords
Magnesium, β-TCP, Reduced graphene oxide, Arginine, Tissue engineering

1. Introduction
The increasing requirement for bone regeneration due to weakening of bone by defects, cancers, trauma, disease, metabolic disorders and war injuries needs enhancing the biological and mechanical properties of scaffold materials [1]. Overall, high osteoconductivity, biodegradability, biocompatibility, mechanical properties and porous interconnected structure are the required features for an ideal bone scaffold [[2], [3], [4]].

Nowadays, bioceramics draw a significant attention of researchers in repairing the bone related defects [5]. Bioceramics such as calcium phosphates have been widely used in bone tissue engineering (BTE) due to their excellent biocompatibility, bioresorbable properties, osteoconductivity, and chemical resemblance to mineral phase of bone [6,7]. Among calcium phosphate family, beta tricalcium phosphate (β-TCP) grabs more attention in the field of bone replacement due to its desired osteoimmunomodulatory properties which trigger the immune response resulting in accelerated bone regeneration [8,9]. Appropriate osteoimmunomodulatory properties regulate the balance between osteogenesis and osteoclastogenesis that enhance bone healing [10]. Although β-TCP have a significant bioactivity, its low tensile strength and low fracture toughness limits its application in load bearing [11].
Recently, graphene and its derivatives have been introduced as promising materials, which have been found to not only improve mechanical properties of scaffolds, but also induce cell attachment, migration, proliferation and differentiation of stem cells toward osteoblast lineages [12], [13], [14], [15]. Graphene, a single two-dimensional (2D) layer of conjugated sp²-carbon atoms, have represented desire exceptional physicochemical characteristics for BTE application, including large surface area, high mechanical strength, elasticity modulus, optical and electricity properties [12],[16], [17], [18]. Graphene oxide (GO) the oxidized form of graphene and Reduced graphene oxide (RGO) produced by reduction the oxygen-containing groups of GO are two main derivatives of graphene [19]. RGO has the thermal and mechanical properties as same as those of pristine graphene [20,21]. Moreover, RGO has shown more ability in electron transferring that may be influential in accelerating osteogenic differentiation [22]. For example, it has been reported that the value of ALP activity as well as the amount of mineralized nodule after 14 and 21 days, respectively, significantly increased by the cells treated with RGO nanoparticles (NPs) compared to those treated with other groups without RGO NPs [23]. However, a few studies reported the toxic effects of RGO toward cells due to its hydrophobic features leading to its aggregating on the cell membrane, which is the main challenge of RGO for biomedical application [12,24]. This challenge can be fixed by functionalizing the surface of RGO by using various polymers such as hyaluronic acid derivatives, dextran, and heparin to make RGO more biocompatible and stable [25]. Among different polymers, l-Arginine (Arg) attracts a significant attention due to its capability in improving the poor stability and hydrophilicity of RGO in aqueous solution which can prevent RGO aggregation [18]. For instance, Hashemi et al. [18] exhibited that Arg functionalized RGO enhanced cell adhesion on the surface of RGO which can be attributed to the positively-charged Arg binding to negatively-charged cell membrane [18].

Although graphene and its derivatives can improve the mechanical strength and promote osteogenesis, they can be chemically modified with other biomaterials to further enhance their osteoconductivity, such as other carbon-based materials [26], hydrogels [27,28], metals [[29], [30], [31]], minerals [16,32,33] and polymers [34,35]. Among these materials, metals have attracted the attention of researchers in the field of BTE due to their suitable chemical and physical properties [28]. The chemical functional groups on graphene and its derivatives surfaces such as amino, hydroxyl, and carboxyl groups can act as nucleation sites for them to anchor and prevent their rapid release resulting in improved cell viability, proliferation and osteogenesis [[36], [37], [38]]. Thus, several metals and graphene derivatives nanocomposites have been prepared for biomedical researches, which illustrated synergistic influences over each components [39,40]. In a study done by Zhang et al. [36], fabricated GO-Cu nanocomposite was shown to improve cell adhesion, ALP synthesis and OCN expression compared to GO due to the moderate release of Cu ions preventing the toxic effect of Cu. Zhang et al. [1] indicated that β-TCP coated with graphene oxide functionalized with silver nanoparticles (Ag@GO) dramatically accelerated the osteogenesis of rabbit bone marrow stromal cells by enhancing their alkaline phosphatase (ALP) activity and bone-related gene expressions. Among all metals employed in BTE, Mg due to its high mechanical properties, specific strength and elastic modulus close to natural bone, biodegradability and biocompatibility deserve more consideration [41]. However, rapid degradation rate of Mg is the major challenge preventing them from being applicable in BTE. In this paper, functionalizing RGO with Mg can not only solve this problem but also induce osteogenic differentiation of stem cells.

The present work aims to use 3D-printing and freeze-drying method to design an ideal scaffold for enhancing osteogenic capacity of Dental pulp stem cells (DPSCs). To achieve this purpose, hybrid constructs consisted of 3D-printed β-TCP-based scaffolds filled with freeze-dried gelatin/RGO-Mg-Arg (GRMA) matrix was fabricated. The gelatin (Gel) was chosen due to its biodegradability, biocompatibility, cost efficiency and similarity to the organic component of the bone matrix (i.e. collagen) which is commonly utilized in bone replacement applications [[42], [43], [44], [45]]. Additionally, in this study, efforts have focused on the synthesis of RGO-Mg-Arg (RMA) composites via a novel green synthesis method employing Arg and NaOH as the reducing and
stabilizing agent. Ultimately, the physicomechanical and biological properties of the modified β-TCP/GRMA hybrid constructs were evaluated for bone regeneration.

2. Experimental method

2.1. Material

β-TCP powder, Magnesium Chloride (MgCl₂) and l-Arginine (Arg) were obtained from Sigma-Aldrich (USA). Graphite powder (mesh 325), sodium nitrate (NaNO₃), potassium permanganate (KMnO₄), potassium persulfate (K₂S₂O₈), sodium borohydride (NaBH₄), hydrochloric acid (HCl) and sulfuric acid (H₂SO₄) were purchased from Sigma-Aldrich (USA). 1-ethyl-3-[3-dimethylaminopropyl] carbodiimide hydrochloride (EDC), N-hydroxysuccinimide (NHS) and H₂O₂ were obtained from Sigma-Aldrich (USA). Gelatin (Type A, from porcine skin, Bioreagent grade) was supplied by lifecore Biomedical (USA). Sodium Tripolyphosphate (TPP), Alizarin Red S (ARS) dye and Carboxymethylcellulose Sodium salt (CMC) were obtained from Alfa Aesar (USA). Penicillin, streptomycin, Dulbecco's Modified Eagle Medium (DMEM), Phosphate buffered saline (PBS), Amphotericin B, Ascorbic acid and fetal bovine serum (FBS) were supplied by Sigma-Aldrich (UK). Live/dead cellular viability assay kits and Alkaline Phosphatase assay kits were obtained from Thermo-Fisher. DPSCs were obtained from American Type Culture Collection (ATCC).

2.2. Synthesis of GO

GO was prepared from graphite powder using modified Hummer's method [19]. The typical procedure was as follows, graphite powder (3 g), K₂S₂O₈ (2.5 g), and P₂O₅ (2.5 g) were mixed together and then 12 mL concentrated H₂SO₄ was added under vigorous stirring at 80 °C for 4.5 h. Prior to gradually adding KMnO₄ (15 g), H₂SO₄ (120 mL) was added to prepared graphite oxide. To prevent overheating and explosion, the temperature was kept below 20 °C during the addition of KMnO₄. Subsequently, the reaction mixture was stirred at 40 °C for 2 h followed by adding 750 mL deionized water and 20 mL H₂O₂. Finally, the resulting mixture was washed with 1 L HCl (1% v/v) and deionized water (1 L), respectively. GO was obtained after the reaction solution had been dried, dispersed and purified using dialysis bag (7000 Da) [19].

2.3. Synthesize of RMA hybrid

RMA hybrid was synthesized through hydrothermal reaction [46]. The typical procedure was as follows, 12 mg NaOH was dispersed in 20 ml GO solution (0.5 mg/ml) under constant stirring. Subsequently, 36 mg MgCl₂ was added to the reaction mixture to provide Mg²⁺, followed by adding 10 mg Arg. The reaction mixture was stirred for 15 min and then incubated at 130 °C for 24 h.

2.4. Characterization of GO and RMA hybrid

The surface morphology of the GO and RMA hybrid was examined using transmission electron microscopy (TEM, Zeiss, EM10C, 80 KV) and atomic force microscopy (AFM, SPM VESCO). FTIR spectra were recorded by a Spectrum RX I, PerkinElmer FT-IR. X-ray diffractions (XRD, PANalytical, X’Pert PRO MPD, Netherlands) were performed by using a Cu Kα radiation source with a step size of 0.02 (2θ)/Sec. The RMA hybrid was analyzed by Energy Dispersive X-ray spectroscopy on an SEM (Thermoscientific SEM-EDX). The zeta potential analysis of the samples was measured using a Malvern ZEN 3600 zetasizer.

2.5. Preparation of ink

The ceramic based ink is composed of beta-tricalcium phosphate powder (β-TCP), carboxymethylcellulose (CMC), sodium tripolyphosphate (TPP), and deionized water. The paste was prepared according to the previously reported procedure [43]. At first, 0.5 g of TPP and 0.075 g of CMC were thoroughly mixed in 5 ml deionized water. After that, 15 g of β-TCP was added and mixed completely for 10 min. Finally, 500 μl of
deionized water added to the obtained mixture and defoamed at 2000 rpm using centrifugal mixture (THINKY, Japan) for 1 min and loaded into a plotting cartridge (Nordson, USA).

2.6. Fabrication of scaffolds
The ceramic-based scaffolds were fabricated with the desired geometry, structure, and size using the 3D bio plotter (Envision TEC, Germany). The desired pattern of scaffolds was designed using a CAD/CAM software. The printing parameters including pressure, temperature, and speed of printing were optimized to be 1.5–1.7 bar, 26 °C, and 3–5 mm/s, respectively. The scaffolds were 3D-printed through a layer by layer deposition using a plotting needle via an inner diameter of 400 μm to fabricate the discs with diameter of 15 mm, thickness of 2 mm, 90° lay down patterns, and 0.6–0.8 mm distance between strands. The scaffolds were 3D-printed on an alumina plate which already polished with a thin layer of paraffin to easily remove each scaffold after 3D-printing. Subsequently, the fabricated scaffolds were air dried over night. Next, the scaffolds were sintered using a high temperature muffle furnace through a sequential heating program. The temperature of furnace was raised from room temperature to 600 °C with a rate of 4 °C/min and incubated at 600 °C for 1 h. Then, the temperature increased to 1100 °C with a rate of 5 °C/min and kept for 4 h.

2.7. Fabrication of β-TCP/GRMA hybrid constructs
The hybrid constructs were prepared according to the previous reported procedure [47]. At first, the prepared RMA hybrid described above mixed with gelatin to obtain a homogenous solution and then the resulting solution was filled into the pores of the 3D-printed β-TCP scaffolds, followed by immersing in liquid nitrogen for 10 min. Subsequently, the β-TCP/GRMA hybrid constructs was obtained by lyophilizing the frozen mixture. Finally, the stability of the β-TCP/GRMA hybrid construct increased by crosslinking them with EDC/NHS solution.

2.8. Characterization of scaffolds
2.8.1. Morphological characterization
3D laser scanning digital microscope (Olympus LEXT OLS) were used to assess the scaffold's morphology and surface roughness. Different sites of scaffolds (n = 6) were randomly selected to measure various microstructural features including roughness and dimension of the pores size, thickness of strands and distance between them by utilizing image software(LEXT OLS 4000).

2.8.2. XRD analysis
The pure TCP and β-TCP/GRMA hybrid constructs were characterized using XRD analysis. The powder was then sieved to 150 μm particles (Endecotts, UK).

2.8.3. Mechanical properties
The compressive modulus and strength of the β-TCP/GRMA hybrid constructs were measured utilizing a mechanical testing machine (Shimadzu, Japan) with a 5 kN load cell, and a cross-head speed of 1.0 mm min⁻¹. The compression of the cylindrical samples (n = 5) continued until they fractured. Finally, the mean compressive strength and modulus were calculated by using the data obtained.

2.9. Cell viability and adhesion
Cell viability was assessed by using Presoblue assay (PB, Invitrogen, USA), according to the manufacturer's instructions, after 1, 7, and 14 days of tissue culture. The spectrophotometric plate reader (Infinite® M200, TECAN, USA) at 560 nm excitation and 590 nm emission was used to measure the fluorescence. After 14 days, the samples were imaged using SEM to examine cell attachment and proliferation. All scaffolds were washed with PBS, prior to fixing with 3% of glutaraldehyde, and dehydrated with gradual ethanol washes in various concentrations of ethanol (50%–100%). Then, samples were sputter-coated with gold (~20 nm) and imaged using SEM (Philips XL-20, USA) with an acceleration voltage of 15 kV.
2.10. Alkaline phosphatase activity
ALP activity of cells cultured on scaffolds was evaluated using an ALP assay kit (Abcam, USA) according to the manufacturer's instructions. Briefly, at day 7 and 14, 50 μL lysate was reacted with 150 μL p-nitrophenyl phosphate (p-NPP) at 37°C for 30 min. After that, the reaction was terminated by adding stop solution and samples were measured for absorbance at 405 nm using a micro plate reader (Synergy HTX, BioTEK).

2.11. Real-time polymerase chain reaction (RT-PCR)
Cell seeded onto scaffolds for osteogenesis-related genes expression analysis including osteocalcin (OCN), Type I collagen (COL-I) and Runt-related transcription factor 2 (RUNX-2) at day 7 and 14. RNA was extracted utilizing isolate II RNA Mini Kit (BioLine) according to the manufacturer's instructions and its purity and concentration was evaluated using the NanoDrop 1000 Spectrophotometer (ThermoScientific) at 260/280 nm. Complementary DNA (cDNA) was generated utilizing High Capacity RNA-to-cDNA Kit (Applied Biosystems, UK), according to the manufacturer's instructions. qPCR analysis was performed as described [6]. Briefly, in each PCR reaction 5 μl equal volumes of TaqMan universal PCR Master Mix, 0.5 μl B2M internal controls (Applied Biosystems), 3.5 μl nuclease free water, and equal volumes of cDNA and PCR primers were mixed in a total volume of 10 μl and recorded through Rotor- Gen Q Software (QIAGEN). Each PCR reaction was performed in triplicate.

2.12. Statistical analysis
All data were expressed as mean and standard deviation (mean ± SD), One-way analysis of variance (ANOVA) and two-tailed t-test were utilized to assess the statistical significance with P-value <0.05.

3. Result and discussion
3.1. Characterization of GO and RMA
RMA nanohybrid was successfully synthesized and characterized. Arg was covalently linked to RGO to not only enhance cell adhesion via electrostatic interactions but also stabilize the RGO sheets in cell culture and prevent its aggregation [46] and then MgNPs were grown on the surface of RGO. AFM was employed to evaluate the morphologies of synthesized GO (Fig. 1a). AFM images exhibited that the lateral width and average thickness of synthesized GO was about 80–850 nm and 4.86 nm, respectively. Covalent grafting of Arg was confirmed by FTIR through the presence of Arg absorption peaks at approximately 3265 and 1322 cm⁻¹ which may be assigned to N–H and C–N bonds, respectively (Fig. 1b) [19]. Also, the decrease in the intensity of some characteristic peaks of GO such as C═C (1610 cm⁻¹) can be attributed to the interaction between MgNPs and RGO surface, as well as the partial reduction of GO [48]. Moreover, after successful conjugation of Arg to GO, the zeta potential of GO inverted to +52.75 ± 4.45 which also confirm the result were obtained by FTIR.
Due to the alteration of the crystal behavior of GO after functionalizing with MgNPs, XRD analysis can be used as an efficient approach to confirm formation of MgNPs in the RGO structure, after reduction [49]. As shown in Fig. 1c, the XRD pattern of GO showed a distinctive peak at \(2\theta \approx 9.8^\circ\) disappeared in the XRD pattern of RMA as a result of GO reduction [21]. Besides, the diffraction peaks of the nanohybrid at 38.11°, 43.35°, 62.43°, 75.2° and 78.91° assigned to (111), (200), (220), (311) and (222) planes, respectively, indicate a pattern of the cubic MgNPs in the hybrid structure [49]. Similar results were reported by Du et al. [50].

SEM-EDX was also employed to characterize the microstructure as well as the elemental composition of the hybrid (Fig. 2a). As can be seen in Fig. 2a, the surface of RMA was covered with MgNPs which is confirmed through elemental analysis. Analyzing the elemental composition of the selected area demonstrated that it contains Mg, oxygen and carbon elements with 41.1, 48.9, 10.0 wt%. For further morphological information, TEM images of GO and RMA were also examined (Fig. 2b and c). Fig. 2b exhibited the folding structure of GO without any nanoparticles or impurity while Fig. 2c showed the formation of MgNPs on the surface of RGO sheets with appropriate distribution. These observations are in a good agreement with SEM-EDX results which implies that the RMA nanohybrid was successfully synthesized.
3.2. Characterization of scaffold

To investigate the crystalline structure of pure TCP and sintered β-TCP, XRD analysis was performed (See Supplementary 1, Fig. S1). As can be seen in Fig. S1, pure and sintered β-TCP indicated approximately the same distinctive peaks. Similar results were reported by Almela et al. [6].

The porosity and pores interconnectivity of the bone can have a remarkable effect on the cellular behavior by providing a suitable microenvironment for bone growth and vascularization [[51], [52], [53]]. Hence, several studies investigated the optimum pore size and reported that the optimum value is about 400 μm which can vary due to the cell source, size and nutrition [54]. Besides, due to the fact that the total porosity of human cancellous bone is in the range of 30%–90% so that the scaffold which has porosity within this range can be considered as an efficient scaffold for bone tissue regeneration [55]. To evaluate the morphology and surface roughness of the fabricated scaffolds, the 3D-printed β-TCP/GRMA hybrid constructs was examined by 3D laser microscopy (Fig. 3). As shown in Fig. 3, the pore size of the β-TCP/GRMA scaffolds was about 425 ± 25 μm which is in a good agreement with optimized values mentioned above. Moreover, the strands thickness and distance between stands was measured about 0.5 and 1 mm, respectively, which were in the range of the trabecular struts in the cancellous bone [55].
The biological activity of the biomaterials can significantly enhance by increasing their surface roughness. The unique nanotopography of the graphene based materials may improve the surface roughness of bone scaffolds which can effectively enhance the biological activity of the scaffold by providing a suitable area for cellular and protein interactions [15]. Hence, the surface roughness of β-TCP, β-TCP/0.25GRMA, and β-TCP/0.75GRMA was measured and they were 0.62 ± 0.13, 1.6 ± 0.19, and 3.7 ± 0.2, respectively, which clearly showed that surface roughness increased by increasing the concentration of GRMA hybrid. In a study done by Wu et al. [56], the correlation between surface roughness and bone cells response was evaluated and they reported the optimum average roughness was in the range of 0.8–1.0 μm.

Mechanical strength should be considered as an influential factor in 3D scaffold designing. Young’s modulus is known as an important index of mechanical characteristics were measured for β-TCP/GRMA hybrid constructs through stress-strain curve (Fig. 4). As can be seen in Fig. 4, by increasing the concentration of GRMA, the young’s modulus increases too which can be attributed to the inherent mechanical properties of MgNPs and RGO. Indeed, the presence of amine group of Arg on the surface of RGO resulted in preventing the restacking of RGO sheets which can cause good dispersion of RGO sheets. This can significantly improve the mechanical strength of the β-TCP scaffolds and thus provide cells with a condition in which they can grow inside the scaffold to gradual replacement of regenerated bone tissue [41].
3.3. Proliferation and Attachment

Cell attachment and proliferation within the scaffold are usually known as primary steps of cell seeding, and therefore, have a remarkable influence on modulating the cell responses such as cell proliferation and differentiation [57]. In several studies reported that the presence of graphene and its derivatives can contribute significantly to the acceleration of cell adhesion and spreading [[58], [59], [60]]. The results of the present study showed that despite significantly improved proliferation of DPSCs cultured on the β-TCP/0.75GRMA than those cultured on β-TCP and β-TCP/0.25GRMA on 7th day, after 14 days, β-TCP/0.25GRMA exhibited higher cell proliferation compared with other groups (Fig. 5a). For further investigation, the cells seeded on the β-TCP/0.75GRMA scaffolds were stained for live/dead assay (Fig. 5b, 5c, and 5d). As can be seen in Fig. 5c, the density of live cells significantly increased with time which showed that the cells attached and grew better on the surface of β-TCP/0.25GRMA scaffold compared to other scaffolds.

Fig. 4. The stress-strain curve of β-TCP, β-TCP/0.25GRMA, and β-TCP/0.75GRMA (n = 5).
Fig. 5. Proliferation of DPSCs on the 3D-printed scaffolds at day 1, 7 and 14 by PB assay (a), Fluorescence micrographs of DPSCs on the β-TCP (b), β-TCP/0.25GRMA (c), and β-TCP/0.75GRMA (d), at day 14, the SEM images for β-TCP (e), β-TCP/0.25GRMA (f), and β-TCP/0.75GRMA (g) after 14 days. n = 3 per scaffold, *P < 0.05; **P < 0.01; relative to control.

Moreover, to investigate the primary attachment of cells, the SEM images for 3D-printed β-TCP/GRMA scaffold constructs seeded with DPSCs after 14 days were captured (Fig. 5e, 5f and 5g). As can be seen, the incorporation of the freeze-dried 0.25GRMA matrix into the β-TCP scaffold resulted in dramatically high attachment and proliferation of DPSCs, which represents the enhanced seeding efficiency onto the hybrid constructs.

Promoted proliferation and adhesion of cells cultured on β-TCP/GRMA can be attributed to the high biocompatibility of suitable dose of RMA and Gel. Gel due to its hydrophilic feature as well as the existence of glycine, proline, and hydroxyproline could enhance cell adhesion and proliferation [33]. While in RMA, Arg by generating amine functional groups on RGO surface could improve its hydrophilicity and biocompatibility. In study done by Kumar et al. [61] it was observed that addition of amine-functionalized graphene oxide (AGO) in Poly(ε-Caprolactone) (PCL) resulted in more adsorbed cell-adhesive proteins; thus, AGO-PCL represented higher cell adhesion compared to GO-PCL and RGO-PCL. Hydrophilic substrate can provide a surface letting cells to attach, proliferate and grow better on them [62]. In other words, more hydrophilicity leads to more protein adsorption playing a significant role in improving cell attachment through better formation of focal adhesions (FAs) [12]. FAs are a type of adhesive contact between cells and ECM which can modulate cells attachment and migration [63,64]. Moreover, the interaction between the positively-charged Arg and negatively-charged cell membrane could enhance DPSCs adhesion [46]. The roughness of RMA is also of importance in this improvement which can affect the cellular adhesion and proliferation through providing more surface areas for more interaction with proteins and cells.

Mg ions play an essential role in regulating the cell functions, particularly by the activation of integrins. Mg$^{2+}$ ions initiate conformational activation of integrins to binding ligand to sites on the integrin α-chain. Therefore, addition of Mg into tissue engineering constructs could effectively promote cell-scaffold interactions and cell functions [65,66]. However, the major challenge for using Mg is its high corrosion rate resulting in the rapid release of hydrogen gas and formation of gas pockets around the scaffold which can interrupt the tissue regeneration [67,68]. Moreover, this degradation increased the alkalinity of the culture, which may lead to the death of cells. Consequently, controlling the degradation rate of Mg to achieve the perfect balance of ions is essential for applying magnesium for BTE [69].

Previously, it has been demonstrated that functionalization of graphene and its derivatives can present nucleation sites for metals to anchor and prevent their rapid release [38,70]. For instance, Kumar et al. [71] illustrated that RGO decorated with strontium (Sr) showed enhanced mineral deposition and cell proliferation compared to RGO without Sr owing to the sustain release of Sr$^{2+}$. Therefore, in this study it is possible that RGO with its negatively-charged functional groups improved the stability of the positively-charged Mg ions on its surface [72] and thus prevent their rapid release which can ultimately improve the cellular behavior as well as the mechanical properties of scaffold.

3.4. Osteogenic differentiation

In order to evaluate osteoinductive ability of 3D printed β-TCP, β-TCP/0.25GRMA and β-TCP/0.75GRMA, ALP activity of DPSCs as one of the early osteogenic differentiation markers was assessed over two weeks. As can be seen in Fig. 6a, after 7 and 14 days, the ALP activity of the DPSCs cultured on β-TCP/0.25GRMA scaffolds was higher than that on β-TCP/0.75GRMA and pure β-TCP scaffolds, indicating the positive influence of GRMA at a suitable dose. To further confirm the DPSCs differentiation, the mRNA expressions of cultured cells were
evaluated by RT-PCR (Fig. 6). After 7 and 14 days of culturing, DPSCs on β-TCP/0.25GRMA expressed an obviously higher level of the osteogenic gene (COL-I, Runx2, OCN) than those on the β-TCP/0.75GRMA and pure β-TCP scaffolds (Fig. 6b, c and d). Though after 14 days culture, the gene levels of COL-I decreased, gene expression levels of this gene was still significantly higher in β-TCP/0.25GRMA group than those in β-TCP group. All these results supported the successful and facilitated differentiation of DPSCs into osteoblasts on βTCP/0.25GRMA due to the synergetic effect of Gel and appropriate dose of RMA.

Fig. 6. ALP activity of DPSCs after cultivation on the β-TCP scaffolds (a) Relative mRNAs expression of COL-I (b), Runx2 (c) and OCN (d) on DPSCs on the β-TCP scaffolds at 7 and 14 days. n = 3 per scaffold, *P < 0.05; **P < 0.01; relative to control.

It has been demonstrated that proteinaceous composition of Gel presents multiple amino-acid side chains (aspartates and glutamates) for better interaction with DPSCs and ions for mineralization [73]. In a study performed by Liu et al. [73] The surface of GO was modified by Gel resulted in a bioinspired surface with negatively-charged carboxylate groups, which were observed to increase the adsorption of calcium ions, and hence acted as nucleation sites for hydroxyl apatite (HA) mineralization. Moreover, RGO functionalized with Arg and Mg showed positive effects on cell osteogenesis. Indeed, amine functional groups on the RGO surface provided by Arg could serve as binding point for calcium and phosphate ions [74], thus enhanced the mineralization of HA [75]. Mg ions were also observed that could accelerate mineralization. Mg depletion adversely influences all stages of skeletal metabolism, resulting in a decline in osteoblast activities and bone brittleness. Hence, the incorporation of Mg ions β-TCP-based scaffold is of great interest for the development of bone scaffolds [76].

Finally, synergistic action of RMA as well as ECM mimicking chemical composition provided by Gel would have simultaneously improve the differentiation of stem cells toward osteoblastic lineage even without the presence of osteogenic medium.

4. Conclusion

In summary, RMA hybrid nanostructures were synthesized through hydrothermal method and fully characterized via various analyses such as FTIR, XRD, SEM-EDX, and TEM. After that, different β-TCP-based scaffolds containing various contents of RMA hybrid (0, 0.25 and 0.75 %wt) and gelatin were fabricated using 3D printing method. The results show that the addition of RMA not only improved the mechanical properties but it also enhance the cell proliferation which can be attributed to the amine groups of Arg. Additionally, of all scaffolds βTCP/0.25GRMA showed the highest ALP activity and cell proliferation after 14 days which can be rooted in the synergistic effect of sustain release of Mg ions and amine groups existing on the surface of the scaffold. Overall, we recommend that the novel βTCP/0.25GRMA can be employed as an effective scaffold in
BTE due to its high potential in inducing cell behaviors such as viability, proliferation, differentiation which are proven in this study.

Acknowledgements
This research received no specific grant from any funding agency in the public, commercial, or not-for-profit sectors.

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